

Work Order ID 121916

\*121916\*

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July-04-14 10:53:36 AM

Item ID: D206-642-512 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible  
 Start Date: 7/04/14 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 7/04/14 Req'd Qty: 1.00 \*1\* Customer:  
 Reference:

Approvals: Process Plan: MLJ Date: 14-07-04 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
IIN-D206-642	Q								
100	Document Control	0.00							
*100*	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D206-642-512 CHG006								
110	Pick Kit	0.00							
*110*									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
*120*									
QC	Memo	0.00							
Quality Control									

DAS  
31  
9-89 MLJ | 14-07-04

JUL 04 2014

DAS  
06  
9-89

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DAS  
31  
9-89

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B119488

# Work Order ID 121916

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Item ID: D206-642-512

Accept

**\*N900040100\***

Setup Start

**\*NS1\***

Revision ID:

Stop

**\*NS2\***

Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 7/04/14

Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 7/04/14

Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

**\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop

**\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00

**\*130\***

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D206-642-512

Location: 073

JUL 04 2014

8

DAS

06

9-89

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

MLJ 1407 07

MLJ 1407-07

# Picklist Print

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**\*121916\***

Parent Item: D206-642-512

**\*D206-642-512\***

Parent Item Name: Skidtube RH,High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Compatible

Start Date: 7/04/14

Required Date: 7/04/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B05.09.23 Revised per D206-642 Rev. JKJ/JLM  
IPP Rev:C 07-02-23 As per IIN D206-642 Rev K JLM  
IPP rev D 07.06.06 added K642-512 EC  
IPP Rev:E 07-12-05 ECN 1080p Rev L DD verified by: IPP REV:F  
13.09.06 CHG005/ ECN13-634 DD VERF:JLM IPP REV:G 14.04.28  
AS PER ECN14-520 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-541		Manufactured	No			110	Each	2.0000	1	1			DAS 06 9-89
<b>*D206-642-541*</b>									**	119488			
Replacement Skidtube, High Gear, Standard Wearplates Fits LH or RH, DART (Apical) Tri-Bag Float Comp													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
	DAS 31 9-89			FG				2					
				93874				1					
				96044				1					
K642-512		Manufactured	No			110	Each	5.0000	1	1			DAS 06 9-89
<b>*K642-512*</b>									**	120219			
Saddle													
	DAS 31 9-89			<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				PKG014				5					
				114796				1					
				119415				2					
				120219				2					

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